

## Surface and anti-corrosion coating

# Galva-Spray

### Colour matching hot-dip galvanized surfaces | >450 h salt spray-test DIN EN ISO 9227

WEICON Galva Spray serves as permanent protective layer for all metal surfaces. It protects metals against rust and corrosion and is fast-drying and strongly adherent. The spray is resistant to salt water and fresh water and temperatures up to +300°C (+572°F). After more than 450 hours in the salt spray test according to DIN EN 9227, metal parts coated with WEICON Galva Spray did not show any corrosion. The spray can be used for repairing hot galvanized parts with matching colours, as highly effective antirust primer, e.g. for car bodypainting, as coating on welded joints and drill holes, and as conductive intermediate layer in spot-welding.

#### Technische Daten

Application area	indoor and outdoor use	
Binder	Acrylate resin	
Pigment	zinc and aluminium pigments	
Pigment purity	ca. 99.5% Al / ca. 94.0% Zn	
Metal content in dry film	~51 %	
Processing temperature	+5 °C to +35°C, ideally +18 °C to +25°C	
Recommended primer	Zinc Spray	
Consumption	per 1.5 crosswise application	~ 2 m <sup>2</sup>
Layer thickness with 1.5 crosswise applications approx.	20-40 µm	
Dust-dry	15 min.	
Cured after	10-12 h	
Cross cutting	DIN 53151/ISO 2409	Cross cutting test value 0 to 1
Cylindrical mandrel bend test	DIN EN ISO 1519	no hairline cracking
Topcoat	not required	
Density	0,9 g/cm <sup>3</sup>	
Temperature resistance	-50°C to +300°C	
Shelf life	24 mon.	

#### Approvals / Guidelines

IKS	DIN EN ISO 9227-NSS / 450 hours	
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#### Surface pre-treatment

Clean and degrease surfaces with WEICON Surface Cleaner.

#### Processing

Shake can before use until the mixing ball can be heard clearly. Spray on evenly and crosswise at room temperature (approx. 20°C) and at about 25 cm distance from the surface. Dust-dry after approx. 15 minutes, fully hardened after approx. 10-12 hours.

#### Storage

Pressurized container. Protect from direct sunlight and temperatures above +50°C.

#### Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

#### Available sizes

10040054 Galva-Spray, 400 ml

To the product detail page:



#### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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# Zinc Spray bright grade

## Long-term cathodic corrosion protection | bright colour shade matching hot-dip galvanization

WEICON Zinc Spray "bright grade" is approved by the German TÜV and provides all metal surfaces with a long-lasting cathodic corrosion protection. It has a bright colour shade matching fresh hot-dip galvanization. It forms a fast-drying, adherent protective layer of microfine zinc flakes. The zinc flakes form a resistant protective layer even against extreme weather and environmental conditions. Even after more than 550 hours in the salt spray test according to DIN EN 9227, metal parts coated with WEICON Zinc Spray "bright grade" did not show any corrosion.

WEICON Zinc Spray "bright grade" can be used for the coating of welded joints and drill holes, as a conductive intermediate layer for spot welding and wherever metal must be protected against corrosion.

### Technical data

Colour	matching hot-dip galvanizations	
Application area	indoor and outdoor use	
Binder	modified acrylic resin	
Pigment	flaky zinc and aluminium pigments	
Pigment purity	ca. 99.9% Zn / ca. 99.5% Al	
Metal content in dry film	~70 %	
Processing temperature	+5°C to +35°C, ideally +18°C to +35°C	
Recommended primer	Zinc Spray	
Consumption	per 1.5 crosswise application	150 ml/m <sup>2</sup>
Layer thickness with 1.5 crosswise applications approx.	20 - 40 µm	
Dust-dry	15 min.	
Cured after	10-12 h	
Paintable	after 24 h	
Cross cutting	DIN 53151/ISO 2409	Cross cutting test value 0 to 1
Abrasion-resistant	yes	
Cylindrical mandrel bend test	DIN EN ISO 1519	no hairline cracking
Topcoat	not required	
Density	1,0 g/cm <sup>3</sup>	
Temperature resistance	-50°C to +300°C	
Shelf life	24 mon.	

### Approvals / Guidelines

ISSA Code	53.402.07
IMPA Code	450812
IKS	DIN EN ISO 9227-NSS / 576 hours

### Surface pre-treatment

Clean and degrease surfaces with WEICON Surface Cleaner.

### Processing

Shake can before use until the mixing ball can be heard clearly. Spray on evenly and crosswise at room temperature (approx. 20°C) and at about 25 cm distance from the surface. Dust-dry after approx. 15 minutes, fully hardened after approx. 10-12 hours.

### Storage

Pressurized container. Protect from direct sunlight and temperatures above +50°C.

### Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

### Available sizes

10000047 Zinc Spray bright grade, 400 ml

To the product detail page:



#### Note

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# Surface and anti-corrosion coating

## Zinc Spray



Nonfood Compounds  
Program Listed R2  
Registration 156012



**Long-lasting cathodic corrosion protection | paintable |  
>1050 hours salt spray test according to DIN EN ISO 9227**

WEICON Zinc Spray is approved by the German TÜV and provides all metal surfaces with a long-lasting cathodic corrosion protection. It forms a fast-drying, adherent protective layer of microfine zinc flakes. Even after more than 1050 hours in the salt spray test according to DIN EN ISO 9227, metal parts coated with WEICON Zinc Spray did not show any signs of corrosion. The zinc flakes form a resistant protective layer even against extreme weather and environmental conditions. That way, WEICON Zinc Spray fulfils higher requirements than those defined by the DIN EN ISO 1461 standard. WEICON Zinc Spray can be used as a high-grade anti-rust primer, for the coating of welded joints and drill holes, as a conductive intermediate layer for spot welding and wherever metal must be protected against corrosion.

### Technical data

Colour	RAL 9006* "slightly weathered galvanization"	
Application area	indoor and outdoor use	
Binder	Styrene alkyd	
Pigment	flaky zinc and aluminium pigments	
Pigment purity	ca. 99.9% Zn / ca. 99.9% Al	
Metal content in dry film	~70 %	
Processing temperature	+5 to +35°C, ideally +18 to +35°C	
Recommended primer	not required	
Consumption	per 1.5 crosswise application	~ 2 m <sup>2</sup>
Layer thickness with 1.5 crosswise applications approx.	30 - 50 µm	
Dust-dry	15 min.	
Cured after	10-12 h	
Paintable	after 24 h	
Cross cutting	DIN 53151/ISO 2409	Cross cutting test value 0
Abrasion-resistant	yes	
Complies with	Registered in the NSF White Book	
Cylindrical mandrel bend test	DIN EN ISO 1519	no hairline cracking
Topcoat	not required	
Density	1,1 g/cm <sup>3</sup>	
Temperature resistance	-50°C to +500°C	
Shelf life	24 mon.	

### Approvals / Guidelines

NSF	R2 (FDA 21 CFR)
ISSA Code	53.402.06
IKS	DIN EN ISO 9227-NSS / 1080 hours

### Surface pre-treatment

Clean and degrease surfaces with WEICON Surface Cleaner.

### Processing

Shake can before use until the mixing ball can be heard clearly. Spray on evenly and crosswise at room temperature (approx. 20°C) and at about 25 cm distance from the surface. Dust-dry after approx. 15 minutes, fully hardened after approx. 10-12 hours.

### Storage

Pressurized container. Protect from direct sunlight and temperatures above +50°C.

### Instructions for use

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### Available sizes

10000016 Zinc Spray, 400 ml

#### Note

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